

THE LEADER OF GROOVING &  
SLITTING MACHINERY,PACKAGE MACHINE



**KLZ-930**

**Automatic grooving machine**

**ZHEJIANG SAILI MACHINERY CO.,LTD**

ZHEJIANG SAILI MACHINERY CO.,LTD is the leader of grooving machine, cardboard slitting machine, related package machine and filed for box making.

Our company is located in Wenzhou City, covering an area of 6,280 square meters, with a building area of 2,800 square meters. With 50-million-worth fixed assets, we employ over 210 personnel, including 50-60 professional technical talents and 3 senior engineers. Through over 20 years of rapid development, our company has adopted a streamline modern management operation system covering R&D, manufacturing and distribution network. We supply technical support, installation guidance, and other services. Our products enjoy a high quality reputation and have been warmly received by our customers.



# KLZ-930

Used for different kind of material  
(Thickness from 200gsm to 3.5mm)

**Automatic grooving machine**  
( 2 feeder/1 feeder )



## Description of machine:

KLZ-930 is automatic grooving machine, it is specially designed for notching V shape grooving or U shape, its advantage which can do several material, such as thin paperboard, industrial cardboard, gray cardboard, paperboard and other cardboard materials. High accuracy, High stability, High precision.

Help the user to produce the hardcover product, case maker, different kinds of box, etc

## Technical Parameters:

|                                |  |
|--------------------------------|--|
| <i>Model no.:</i>              | <i>KLZ-930</i>   |
| <i>Material size:</i>          | <i>120X120-550X850mm(L*W)</i>                                |
| <i>Thickness:</i>              | <i>200gsm---3.5mm</i>  |
| <i>Best Accuracy:</i>          | <i>±0.05mm</i>   |
| <i>Speed:</i>                  | <i>70-80pcs/min</i>  |
| <i>Groove degree:</i>          | <i>80°-130° adjustable</i>                                   |
| <i>Power:</i>                  | <i>3.0kw</i>   |
| <i>Max grooving lines:</i>     | <i>12 grooving lines max</i>                                 |
| <i>Knife holder standard :</i> | <i>total 9 sets knife holder(5set of 90° +4 set of 120°)</i> |
| <i>Machine size:</i>           | <i>2100x1400x1350mm</i>                                      |
| <i>Weight:</i>                 | <i>1600 kgs</i>  |
| <i>Voltage:</i>                | <i>380V/3 phase/50HZ</i>                                     |



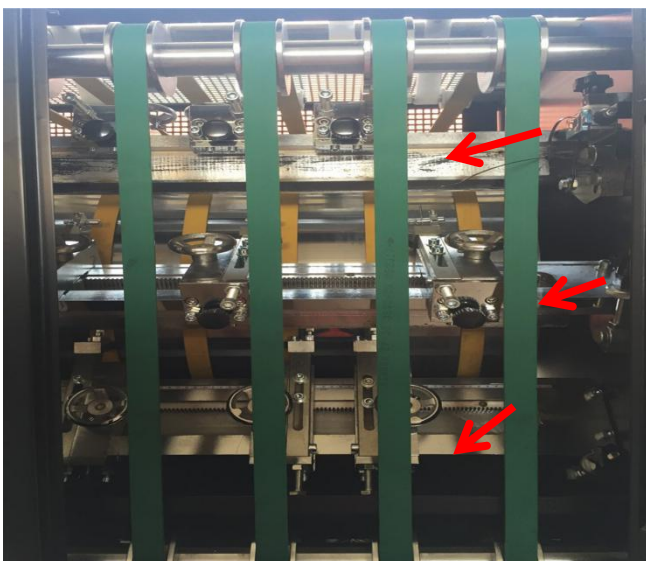


## Belt automatic feeding

To feed the material by belt automatically, it is simple for operating and adjust for user.

## Automatic correction guider system

Design the automatic correction system as guider in order to keep the cardboard which is conveyor straightly.



## Drum type structure with 3 girders

3 girders with 12sets knife holder for grooving, the grooving knife distance between 2 knives: 0:0(no limited), Standard knife holder with 6sets of 90° knife holder and 6sets of 120° knife holder

5th

Add: Mocheng Industry zone, Aojiang tov

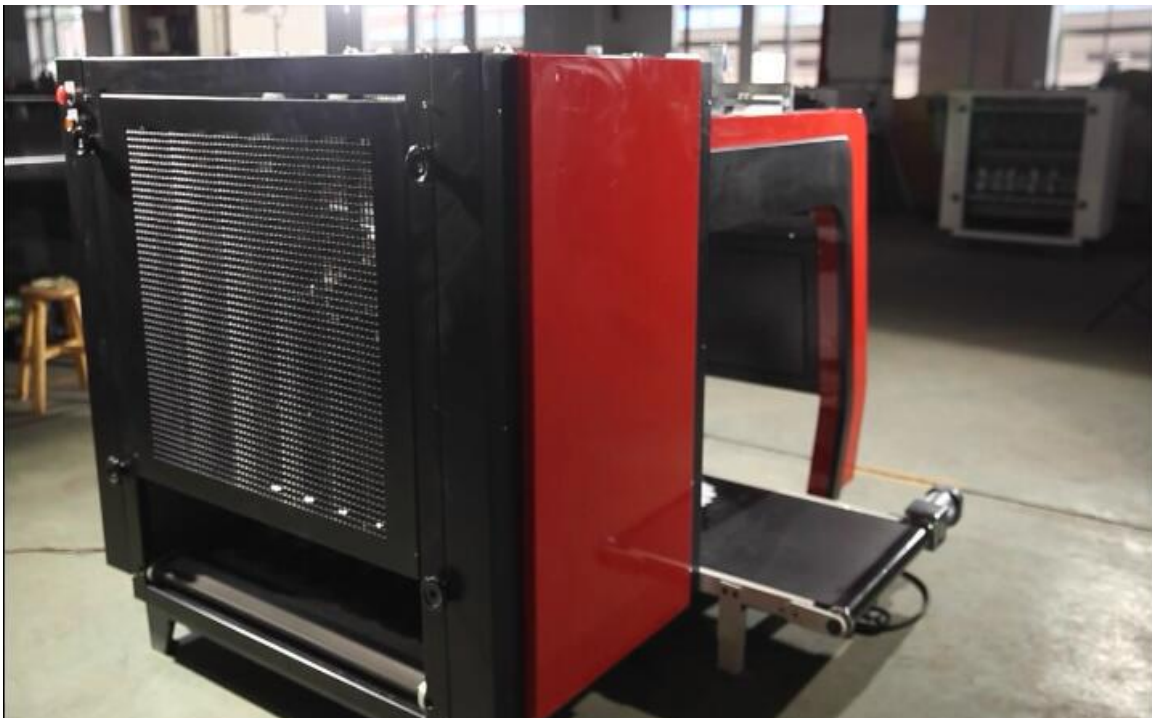
E-mail:sailinewmachine@gmail.com KL@chinajsy.com

Whatsapp/Mobile phone:+86-13506776376

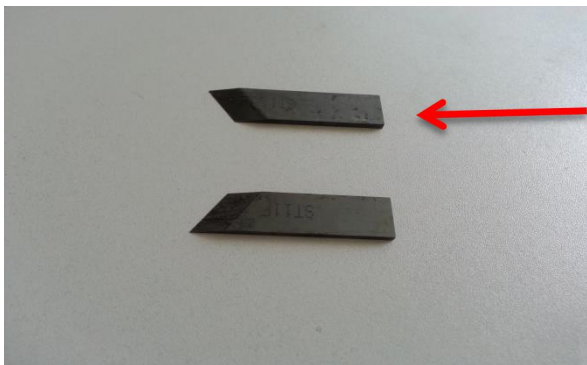
Skype: halfway0101

<http://www.slmachine.cn>

Wechat ID: cindysun80



Grinder of knife together with machine



Grooving blade

Blade Life: usually the blade can working 20000-25000pcs after 1 time sharpening. And 1pc blade can be sharpened about 25-30 times with

Standard Machine parts together with machine for user:

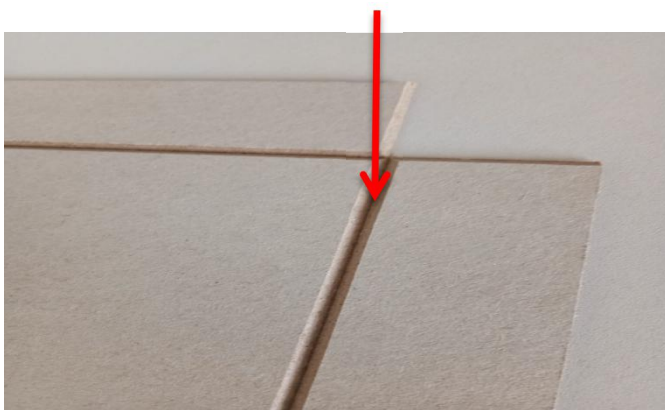
| Name  | Qty   |
|---|-------|
| Grinder of knife  | 1ea   |
| Tool box<br><i>((including 1set Allen wrench, straight screwdriver of 4 inch, open spanner, adjustable wrench, grater))</i> | 1pc   |
| Grooving blade  | 20pcs |



## Machine Standard configuration list:

|                        |  |
|------------------------|--|
| Roller material:       | Shanghai BAOSTEEL  |
| Frequency changer:     | Hope brand (If customer need change the brand, we also can use Schneider brand or another brand) |
| Low-voltage apparatus: | Eaton Muller brand   |
| Machine main motor:    | CHENGBANG,TAIWAN BRAND   |
| Belt:                  | XIBEK,CHINA  |
| Knife:                 | Special Tungsten alloy steel   |
| Collector belt motor   | ZHONGDA brand,China  |

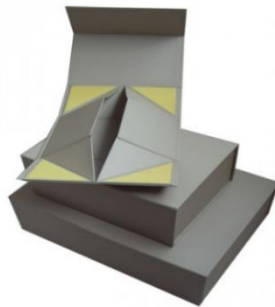
## Sample



V shape on cardboard



## V shape on material of the min thickness 200gsm



## Workshop



## Remark:

Delivery time: within 7-15 days after receiving the deposit

Payment terms: 30% TT in advance, 70% payment before delivery

Installation: If the buyer need our factory to sent engineer go to install, the buyer will cover all expense of engineers visiting including round-trip tickets, local transportation, meals and loading expenses.

## Contact us:

**Cindy**

Chief Sales Manager

Email: [kl@chinajsy.com](mailto:kl@chinajsy.com)  
[cindysun80@126.com](mailto:cindysun80@126.com)  
Mobile/WhatsApp: +86-13506776376  
Wechat ID: Cindysun80

**ZHEJIANG SAILI MACHINERY COMPANY**

ADD: Mocheng Industry Zone, Aojiang Town  
Wenzhou city, Zhejiang

TEL: 0086-577-63016333 63016555

FAX: 0086-577-63017420 Skype: halfway0101

**SAILI**



Grooving Machine  
Box making Machine

