

THE LEADER OF GROOVING &  
SLITTING MACHINERY

**Fully Gray Board Automatic  
Bidirectional Slitting Machine**

**SLF-1300**

ZHEJIANG SAILI MACHINERY CO.,LTD is the leader of grooving machine, cardboard slitting machine, related package machine and filed for box making.

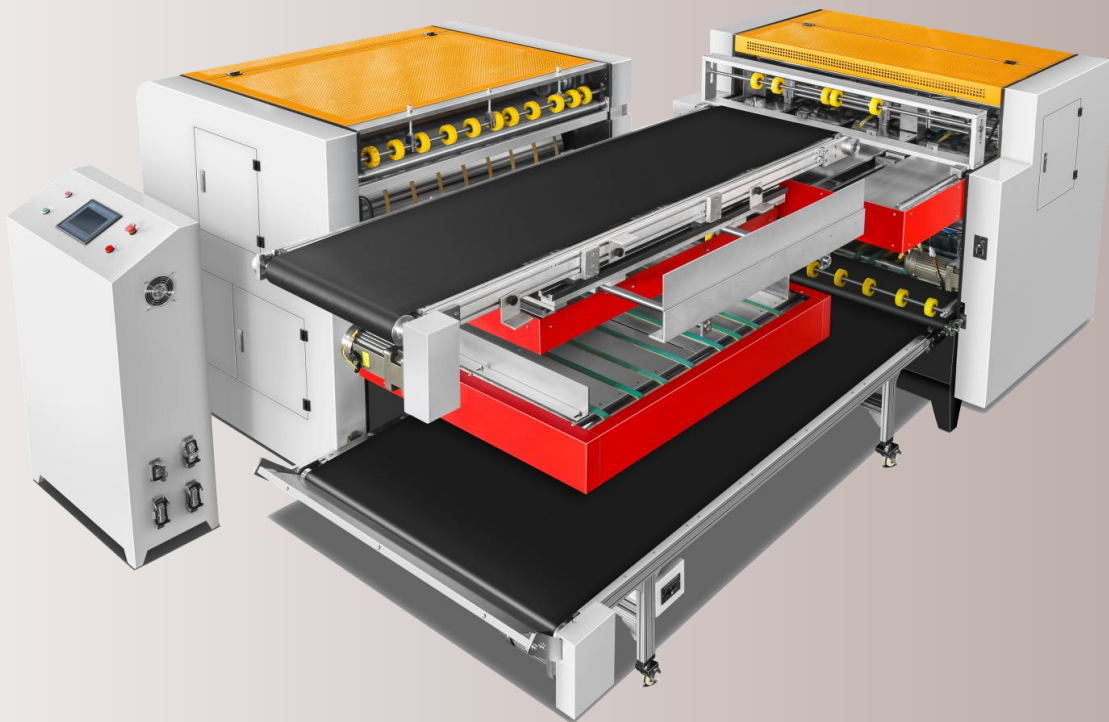
Our company is located in Wenzhou City, covering an area of 6,280 square meters, with a building area of 2,800 square meters. With 50-million-worth fixed assets, we employ over 210 personnel, including 50-60 professional technical talents and 3 senior engineers. Through over 20 years of rapid development, our company has adopted a streamline modern management operation system covering R&D, manufacturing and distribution network. We supply technical support, installation guidance, and other services. Our products enjoy a high quality reputation and have been warmly received by our customers.



# SLF-1300

Multi-group for your choosing

**Fully Cardboard Automatic  
Bidirectional Slitting Machine**



## **Description of machine:**

**SLF-1300 is a combined cardboard automatic directional cutting machine.**

**It is simple and hot sale model with 8 grooving knives from 2 beams.**

### **Main advantages:**

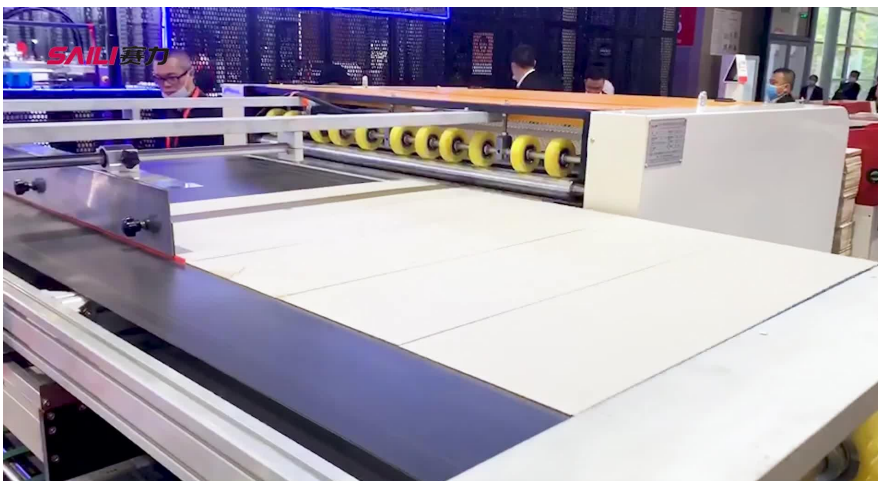
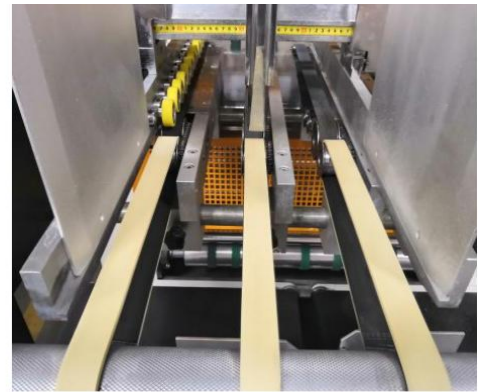
- 1. Manual putting material and automatic feeding;**
- 2. Adopt the new conveyor structure, wrap the paperboard on the surface of the roller with a diameter of 60cm, and cut the paperboard with a straight knife to ensure that the cutting edge is flat and smooth without deviation;**
- 3.Delicate conveying:Automatically collect the cardboard after the first cutting and arrange to transport it to the stacking platform for the second cutting ;**
- 4. Secondary cutting: cut out the required size of the cardboard and automatically clean the waste edge;**
- 5.The cut cardboard is automatically output by the special conveyor belt;**
- 6.The machine is characterized by high precision, high efficiency, high energy saving and equipped with durable blades.**

## ***Technical Parameters:***

<i>Model</i>	SLF-1300
<i>Material Size:</i>	700*700mm-1200*1200mm
<i>Thickness:</i>	1.5-3.5mm
<i>Slitting Precision:</i>	±0.15mm
<i>Speed:</i>	10-12 pcs/min(1194*890mm slit 16K )
<i>Slitting size of 1<sup>st</sup> Step:</i>	140-600mm
<i>Slitting size of 2<sup>nd</sup> Step:</i>	100-1200mm
<i>Feeding Type of first step:</i>	Use belt feeding system to split whole stack gray board
<i>Feeding Type of second step:</i>	Stacking platform
<i>Power:</i>	10kw
<i>Beam Quantity:</i>	1 row(1st Step); 2 rows( 2 <sup>nd</sup> Step)
<i>Knife Holder Quantity:</i>	7 sets(1st Step);10 sets( 2 <sup>nd</sup> Step)
<i>Machine size:</i>	4100x3529x1600mm
<i>Weight:</i>	3500 KG
<i>Voltage:</i>	380V/3 phase/50HZ
<i>Floor Space of Machine:</i>	14.47 m <sup>2</sup> /23.15m <sup>3</sup>
<i>Waste Min Width</i>	10mm
<i>Min Slitting Between 2 Blades</i>	70mm

## Machine Standard configuration list:

Roller material:	Shanghai BAOSTEEL
Frequency changer:	Hope brand (If customer need change the brand, we also can use Schneider brand or another brand)
Low-voltage apparatus:	Eaton Muller brand
Machine main motor:	CHENGBANG,TAIWAN BRAND
Belt:	XIBEK,CHINA
Knife:	Special Tungsten alloy steel
Collector belt motor	ZHONGDA brand,China

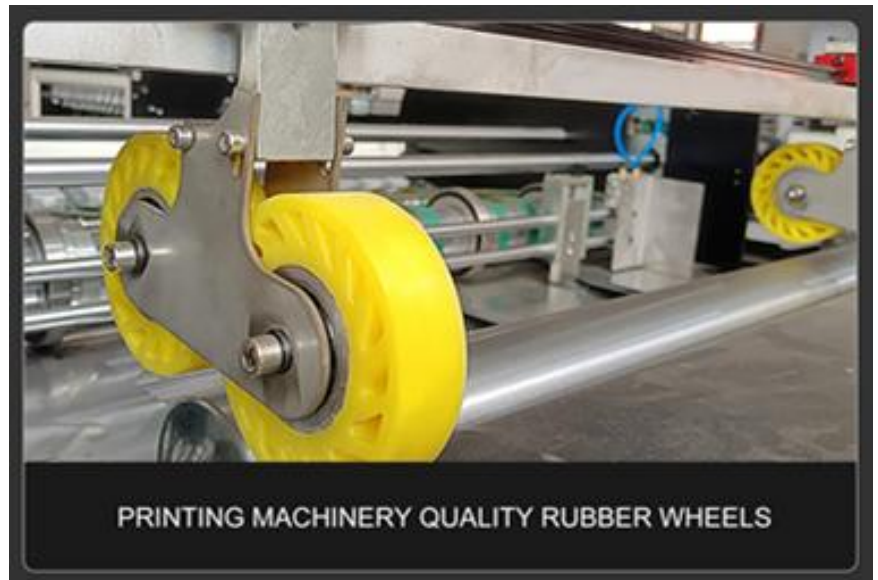


**Slitting  
Of 1<sup>st</sup>  
Step**



## Slitting Of 2<sup>nd</sup> Step

SAILI USES THE  
BEST RUBBER  
WHEELS WHILE  
OTHER  
SUPPLIER NOT

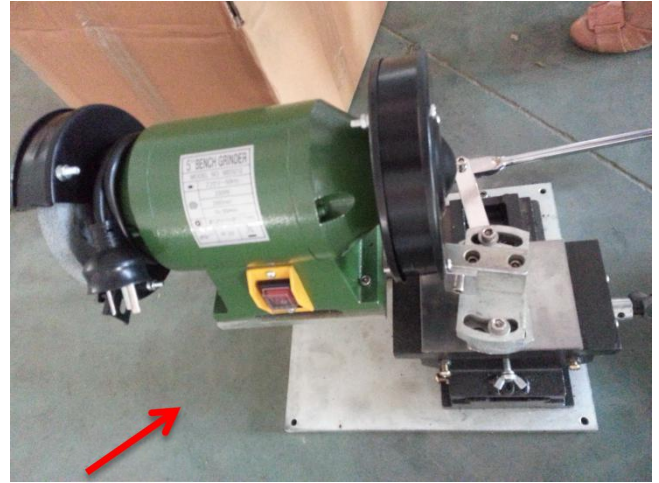




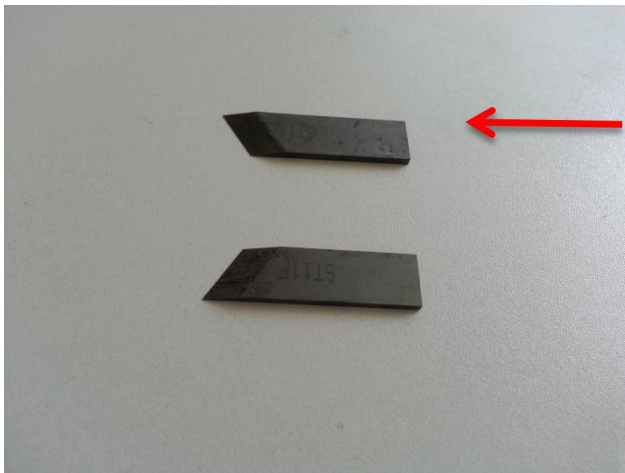
**PATENTED PRODUCTS**  
**CE CERTIFICATED**  
**ISO9001 CERTIFICATED**



Grinder of knife  
together with machine



## Grooving blade



Blade Life: usually the blade can working 20000-25000pcs after 1 time sharping. And 1pc blade can been sharpened about 25-30 times with good user.

## Standard Machine parts together with machine for user:

Name	Qty
Grinder of knife	1ea
Tool box <i>((including 1set Allen wrench, straight screwdriver of 4 inch, open spanner, adjustable wrench, grater))</i>	1pc
Grooving blade(9 sets of knife holder)	20pcs

## Workshop:



## Remarks:

**Delivery time:** 40-50 days after receiving the deposit

**Payment terms:** 30% TT in advance, 70% payment before delivery

**Installation:** If the buyer need our factory to sent engineer go to install, the buyer will cover all expense of engineers visiting including round-trip tickets, local transportation, meals and loading expenses.



*ZHEJIANG SAILI MACHINERY CO.,LTD*

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